Item: Retro Black Custom Cooler

Pre Production:
- Design Evaluation Risk Assessment On File

Material:
- Carbon Steel Outer Shell, Handles, Corners
- Aluminum inner lining
- (on inside and not visible) Urethane foam blown in and fully surrounding liner between liner and outer shell.
  Urethane foam sheet inserted in lid aluminum rectangle area

Size:
- Outer Product Dimensions in CM: 29.5long x 23.5wide x 36high CM when bar holding lid closed
- Inner Cooler Product Dimensions in CM: 25.5long x 19.5wide x 26.5high CM
- Cooler Weight: 3.5 KGS

Total Quantity: 8585

Color:
- Black body, rivets and rubber bottom feet
- Chrome plated bar handle, corners and handle on lid

Imprint method:
- Embossed/Raised metal logo
- PERMANENT Transfer for rectangle logo
- PERMANENT Screen Print for ______________

Imprint /Logo colors: PMS 186 Red and White (note – make sure white is crisp and that black and red do not bleed through white areas)

Imprint location:
- Logo embossed and printed on two large sides, same design
- Same locations as sample

Country of origin: China

PP samples: Approved

Packaging:
- One cooler per master case (same as packaging sampled)
- Cooler individually enclosed in sealed polybag
- 2 foam side inserts to fully suspend and protect cooler (same as sampled)
- Carton quality used must arrive in good shape and clean and be re-shippable by UPS or FedEx
- Package Weight including cooler: approximately 4.5 KGS

Inspection: 3rd party inspection will be initiated by __________________________ Compliance Dept.
  via ________ at 80% completion and packed.

Shipping VIA: Mode of transport – Air or Ocean

Lead-time: See production schedule - Must show details

Carton Dimensions: Package Dimensions in CM: 35.5long X 28.5wide X 40.5high CM

Carton Markings: Same as Sample
Special Attention: Specific for Inspections

1. LOGO
   a. Must be properly placed on embossed area and not have any chips/scrapes in the logo.
   b. Must be permanent and NOT scratch off – both in the rectangle area and on the word _________
   c. Colors must be accurate

2. CLOSURE
   a. When the bar handle is holding the lid handle down and the cooler is closed, there should be a tight fit and the lid should be securely held down by the bar.
   b. Bar handle should be securely placed inside holes such that when the cooler heavy/full and is lifted by the bar handle with the lid off, it does not pop out of either of the side holes.
   c. Metal bar should clear the bottle opener mounted on one side without rubbing against it when the handle is rotated down on the side with the opener.
   d. Foam on edges in underside of lid should be like sampled and fit like sampled to form a secure seal.

3. LEAKING
   a. Coolers are leak proof and should hold water for at least an hour without leaking

4. BOTTOM RUBBER FEET
   a. Feet need to be securely attached to the bottom in all four corners
   b. Feet should extend beyond metal edge on bottom by 4-5 mm so that the 4 rubber feet on all bottom corners are the only thing that touch the surface the cooler is placed on.

5. BOTTOM BLACK VINYL DECAL
   a. Bottom Decal should be placed on the bottom, centered and straight as on sample
   b. Bottom Decal should not have any blemishes or lines going through it
   c. Bottom Decal should be firmly applied and not easily removable

6. BOTTLE OPENER
   a. Make sure bottle opener is mounted straight and not at an angle – sample shows opener tilted slightly

7. SHARP EDGES
   a. Inside aluminum corners and seam area should be smooth to the touch and not have any sharp edges
   b. Lid handle should be smooth to the touch and not have any sharp edges

8. PRODUCT FINISHING, CLEANLINESS AND ODOR
   a. Coolers should be thoroughly cleaned and rid of all solvents and other temporary materials used in manufacturing both on the inside and outside.
   b. When the cooler is packaged there should not be any fingerprints, dirt, smudge marks or blemishes inside or outside the cooler.
   c. The cooler should have NO ODOR when packaged and shipped from the manufacturing facility.

Sample was provided by industry members for the betterment of the promotional products industry.